



Internal Alignment Clamps

Small Manual

A great solution for small pipe welding



Small Manual Clamp
(242W)

The Sawyer Value

- Gap is unobstructed for full stringer bead
- Requires no outside power unit
- Each clamp machined for specific pipe ID
- Comes standard with 49' of Reach Rod, Hook & Crank Handle
- Available with copper backup ring
- Stainless steel, copper or carbon steel shoes
- Optional hard or soft wheels
- 1 year warranty

Large Manual

Fastest, most reliable clamp in the field



Large Manual Clamp
(241)

Compare To

- Pneumatic Clamp

Testimonials

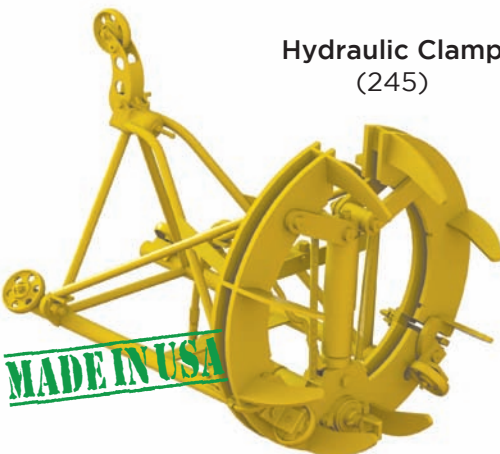
- “In certain situations, my crew is faster than a crew with internal pneumatics.” ~ Allen WV

Self positioning clamp

Unobstructed welding gap

Hydraulic

Manual advantages with hydraulic power



Hydraulic Clamp
(245)

Model No.	Description	Est. Shipping Wgt.*	
242W-6	Sm. Manual Internal Clamp 6"	120 lbs.	54.4 kg
242W-8	Sm. Manual Internal Clamp 8"	126 lbs.	57.2 kg
241-10	Lg. Manual Internal Clamp 10"	163 lbs.	73.9 kg
241-24	Lg. Manual Internal Clamp 24"	339 lbs.	153.8 kg
241-30	Lg. Manual Internal Clamp 30"	420 lbs.	190.5 kg
241-36	Lg. Manual Internal Clamp 36"	595 lbs.	269.9 kg
245-16	Hydraulic Internal Clamp 16"	310 lbs.	140.6 kg
245-24	Hydraulic Internal Clamp 24"	385 lbs.	174.6 kg
245-30	Hydraulic Internal Clamp 30"	466 lbs.	211.4 kg
245-36	Hydraulic Internal Clamp 36"	641 lbs.	290.8 kg

*For additional sizes and Est. Shipping Weights, go to sawyer.mfg.com

30 Seconds (or less!) Sales Statement:

Sawyer Mfg.'s Internal Alignment Clamps are custom built. Three models offer a range of solutions for accurate internal alignment. These clamps are manufactured for precision and are field proven to be tough and durable.