



# Ratchet Cage Clamp

*Precision bored for perfect roundness and pipe sizing*

## The Sawyer Value

- Available in sizes through 60"
- Designed to allow full 360 degree welding
- Available with attached or detached handle
- More contact surface area
- Ratchet from any pivot point
- Left and right thread provides faster alignment
- Precision bored to ensure positive, accurate alignment
- 1 year warranty



No Tack

Tack

**MADE IN USA**

Ratchet Cage Clamp (255R)



Model No.	Description	Est. Shipping Wgt.
255R-16	16" Ratchet Clamp	73 lbs. 33.1 kg
255R-18	18" Ratchet Clamp	80 lbs. 36.3 kg
255R-20	20" Ratchet Clamp	86 lbs. 39.0 kg
255R-22	22" Ratchet Clamp	116 lbs. 52.6 kg
255R-24	24" Ratchet Clamp	120 lbs. 54.4 kg
255R-26	26" Ratchet Clamp	123 lbs. 55.8 kg
255R-28	28" Ratchet Clamp	127 lbs. 57.6 kg
255R-30	30" Ratchet Clamp	132 lbs. 59.9 kg
255R-32	32" Ratchet Clamp	145 lbs. 65.8 kg
255R-34	34" Ratchet Clamp	151 lbs. 68.5 kg
255R-36	36" Ratchet Clamp	165 lbs. 74.8 kg
255R-40	40" Ratchet Clamp	180 lbs. 81.6 kg
255R-42	42" Ratchet Clamp	195 lbs. 88.5 kg
255R-48	48" Ratchet Clamp	225 lbs. 102.1 kg

Faster closing ratchet

Machined tack bars for precision

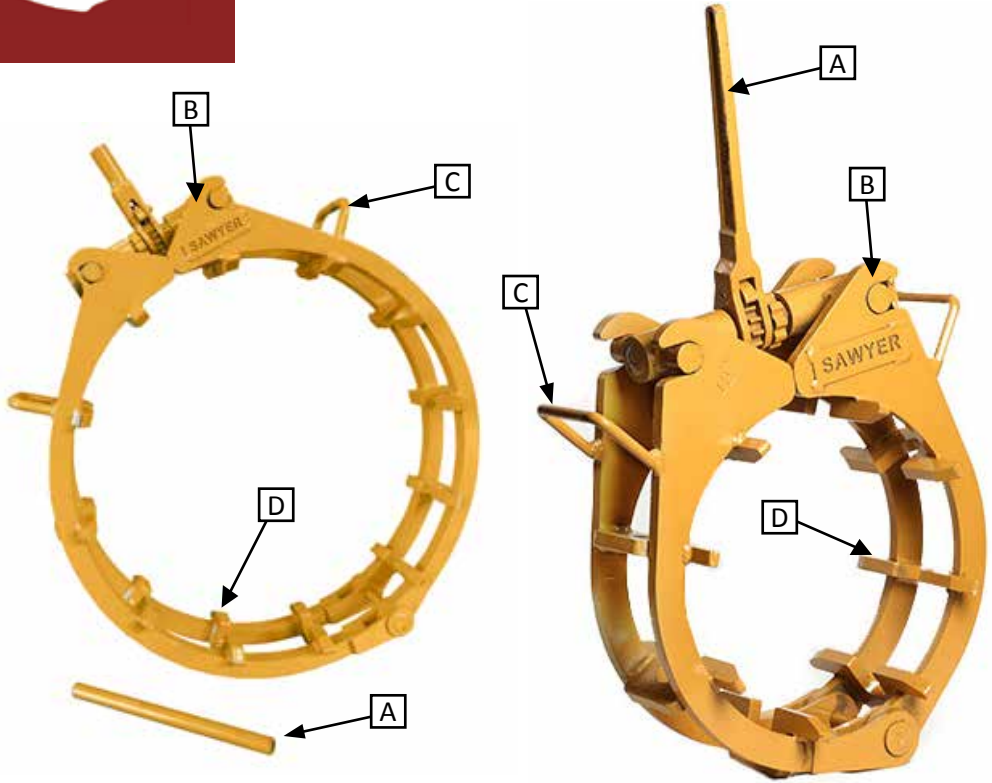
## OPTIONAL ACCESSORIES



See more info on reverse

### **30 Seconds (or less!) Sales Statement:**

The Sawyer Mfg. Ratchet Clamp is built from the ground up with a focus on speed. Its unique ratchet mechanism allows for a true double ratchet closure. Thick head rings are precision bored for consistent and accurate fit up. Fast, simple, strong; the Ratchet Clamp gets the job done.



Parts Diagram

<p><b>Detached Handle</b></p> <p>A. Ratchet Handle          B. Ratchet Holding Ears          C. Cage Clamp Handle          D. No Tack Bar</p>	<p><b>Attached Handle</b></p> <p>A. Ratchet Handle          B. Ratchet Holding Ears          C. Cage Clamp Handle          D. No Tack Bar</p>
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For Additional Resources:



Contact Sawyer Mfg. Co. for Ratchet Cage Clamp Manual and Marketing Material



<http://www.sawyeremfg.com>



**Jack Screw Wedges (480)**

*Fittings...no problem*

- Available in 2 sizes
- Will work with all major manufacturers' cage clamps
- Hold fittings in place when using an external clamp
- Precision machined for accuracy
- Heat treated for durability



**Hi-lo Wedges (460)**

*Beat hi-lo into submission*

- Available in 2 sizes for clamps 16"-28" and 30"-48"
- 1" and 1 1/4" to fit all major manufacturers' cage clamps
- Precision machined for accuracy
- Heat treated for durability
- Simple solution to hi-lo